

Cyberbond

**Titan
Primer N**

TECHNICAL DATA SHEET

The Power of Adhesive Information
cb
Cyberbond™

Titan Primer N is a highly reactive surface activator designed to speed cure rates of Titan anaerobic adhesives. Titan Primer N is designed for use in bonding applications where speed is essential. Titan Primer N can also act as a cleaner where surface preparation is impossible.

Physical Properties - Liquid

Base Compound	Acetone
Appearance	Green liquid
Viscosity	2 cPs
Specific Gravity	0.8 g/cc
Flash Point	-4°F
Shelf Life	12 months unopened
Boiling Point	210°F
Odor	Pungent
Vapor Density	Not available
Percentage Volatiles (by weight)	n/a
RoHS Compliant?	Yes

General Instructions

Surfaces to be bonded should be clean and dry.
Spray or wipe Titan Primer N onto metal surface prior to applying Titan anaerobic adhesive.

Storage

Products should be stored unopened in a cool, dry place out of direct sunlight. Shelf life of Titan Primer N is 12 months when properly stored in original containers.

Health Precautions

Titan Primer N is highly reactive and should be stored away from heat, open flame, or ignition sources. Keep containers tightly closed. Use in a well ventilated area. Wash exposed areas with copious amounts of soap and water for at least 15-20 minutes. Contact a physician.
Consult msds prior to use.

Curing Performance

N/A

Specifications and Approvals

Mil-S-22473E Grade N, Form R
ASTM-D-5363

Note

The data contained herein are furnished for information only and are believed to be reliable. Cyberbond L.L.C. cannot assume responsibility for the results obtained by others over whose method Cyberbond L.L.C. does not control. It is the user's responsibility to determine suitability for the product or of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Cyberbond L.L.C. specifically disclaims all warranties of merchantability or fitness for a particular purpose arising from sale or use of Cyberbond L.L.C. products. Cyberbond L.L.C. specifically disclaims any liability for consequential or incidental damages of any kind, including loss of profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Cyberbond L.L.C. patents which may cover such processes or compositions. We recommend that each prospective user test the proposed application to determine its suitability for the purpose intended prior to incorporating any product or application in its manufacturing process using the data as a guide.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS)

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